









shown



Now go to the wheel and grind the flats indicated, the object being to obtain ends with rectangular cross-sections. Test for a tight fit as the grinding progresses by trying the tool in a keyway. Try also to grind another wrench in which the flats have a slight taper getting smaller near the tip. This will permit a tight wedge fit and thus increase the feel and control of the wrench. Wrenches with a loose keyway fit seem to work better with jerking or raking pick procedures. While wrenches with a tight fit give more control in lifting pick procedures.

Or you can use RPB stock to make tension wrenches. The RPB stock is too wide for a tension wrench you will need to make it thinner. I usually do this after I've put the proper bends on it you can bend it similar to the wrench shown above or like this:



Make a 90° bend 3/4" from the end of the RPB stock put a 45° twist about 1/2" from the 90. Now grind it down till it is about 1/8" wide. You need a few of these altering only the end to produce different widths.

This completes the basic PLT set. Using this set you can open 90% of ALL the locks you'll encounter.